Industrial Automation Repairs, Spares and Service





CNCs • PLCs • Servo Drives • Servo Motors • Industrial PCs & HMIs • Robots PCBs • Motors & Encoders • Safety Equipment • Drives • Power Supplies



www.lektronix.com

Lektronix

A ROCKWELL AUTOMATION BUSINESS

Third Party Repair and Spares Specialist

Lektronix, a Rockwell Automation Business, is one of the world's leading providers of industrial, electronic and robotic automation repairs and spares.

- Established in 2002
- Sites throughout the UK and Europe
- ▶ The backing of a \$5.6 billion global company
- > Providing the very best in technical excellence and customer service from anywhere in the world
- ▶ We invest and continuously develop within the market
- ► Local and personal support for your business needs, whether you are a sole trader or a multinational company

200,000 Parts, One Solution

Lektronix is a complete solutions provider for all your industrial automation requirements so that all your needs are met under one roof. We repair and supply over 200,000 different parts from more than 7,000 different manufacturers. Whatever your problem, no matter how big or small, our dedicated sales and customer service team will provide a competitive and reliable solution.

Repair Service	Lifecycle Extension and Migrations	On-site Services	Supply Service
 Third Party Repair Service 12 months whole of unit repair warranty Extend the life of your assets Considerably cheaper than 	 Pinpoint obsolescence risk Tools and lifecycle support service agreements to mitigate production risk Decrease your Mean-Time-To-Repair 	 Emergency calls outs available On-site engineers Preventive Maintenance Fault Diagnosis Back-up of machine 	 Vast stock of supply items Service exchange available Reduce downtime Cost effective Lektronix specialises in sourcing "hard to find" or
 Extensive testing facilities 	 Increase production capacity 	program or parameters	obsolete parts

Repair and Supply Capabilities

Our unrivalled reputation for repairing and supplying a vast category of products guarantees your requirements are met to a high standard. We are committed to getting our customers back up and running as quickly as possible.



For a free quotation or for more information, please contact Lektronix:

Call +44 (0)1922 455555

15 reasons to work with Lektronix

Excellent Customer Support

- Local representation
- Worldwide service
- Multi-lingual employees
- After hours support available
- Free repair collection by van service

Exceptional Repair Services

- Extensive global repair centre, distributor and support networks
- On-site fault diagnosis and on-site engineers
- Emergency repair service available
- Automated state of the art, functional test facilities
- Service reports for a detailed diagnosis as to why the part failed, including "Root Cause" failure analysis.

Efficient Services and Support

- Complete solution provider for all repairs and supply needs
- Wide range of stocked items
- Comprehensive multi-site support contracts available
- Free, no obligation quotations
- Significant savings against manufacturer prices

How to place an order

For a fast and effective solution to your problem, speak to a member of the Lektronix team today for a free, no obligation quotation.



Call: 01922 455555



Visit: www.lektronix.com

Email: sales@lektronix.co.uk

See inside our workshop



Take a virtual walk around our workshop facility and see for yourself all of our test fixtures.

Virtual Tour

Stocked Parts

Need a part fast? With over 20,000 different parts in stock, we can get your part delivered to you without delay.



Same Day Delivery Available

Lektronix has delivery options to suit all your needs. Ask about our Express Delivery service today.



Guaranteed Reliability

Our 12 month standard warranty on all repairs and spares provides you with the confidence you need to place an order with us.





Online Job Tracking

Follow the progress and status of all your repair and supply jobs with our unique online job tracking system. All past and present job order details are available at the click of a button.

Register online for a Job Tracking account at <u>www.lektronix.com</u>





Quality Assurance

Our ISO 9001: 2015, 14001 and 45001 quality certification helps ensure we deliver excellence as standard.





Product Categories at Lektronix

Our workshops are fully equipped to repair all makes and models of industrial automation components. We also stock a large selection of high quality spares from a range of product categories saving up to 50% against manufacturers' prices. If we don't have it, we will get it for you!

New Equipment

Refurbished Equipment

Repair Service

We have global partnerships with many leading manufacturers and suppliers which enables us to offer a wide range of new equipment at very competitive prices. All new equipment comes with the original manufacturers' warranty. We stock a huge range of refurbished equipment including "hard to find" or obsolete parts.

Our Service Exchange programme also offers customers a fast and competitive solution when you need parts now. The repair of electronics is our core business, therefore, unlike original equipment manufacturers, we invest all our skill and energy into providing a high-quality, cost-effective repair solution geared around the needs of our customers.

PLCs

Lektronix understands the increasing reliance on PLC systems. We provide a service of high-quality, cost-effective repairs for an extensive range of products including: Interface Modules, Communication Modules, I/O Modules, Processors, Power Supplies and complete PLC racks.

Our extensive stock of PLCs covers a range of different manufacturers including Siemens S5, S7, ABB, GE Fanuc, GEM80, Omron and many more...

Industrial PCs and HMIs

We diagnose and repair all makes of industrial PCs and machine programmers. Touch screens, LCDs, CRT monitors, and TFTs as well as peripheral devices such as operator keyboards and remote access panels.







CRT Monitors

Why not upgrade your old CRT monitors with the Lektronix LCD upgrade programme.

Speak to our customer service team for a hassle free upgrade or to find out about our CRT repair service.

Robots

The Lektronix state of the art Robot facility ensure your robots are 100% tested and returned in working order. We can repair and supply Kuka, Fanuc, ABB, Staubli and Motoman parts.

Trust Lektronix to get your robot up and running quickly and efficiently, whatever the problem.



Call +44 (0)1922 455555

CNCs

Whether it's simply diagnostics and memory backups to preventive maintenance and servicing or complete system repair, Lektronix will repair your CNC quickly and efficiently.



AC Drives and DC Drives

Our established inverter team routinely repairs AC variable speed Drives from 0.37kw up to 500kw and above. We also repair DC Drives from 0.5kw to over 300kw.

We have the capabilities to repair all types of industrial drives including:

- AC Drives
- DC Drives
- Servo Drives
- Spindle Drives
- Stepper Drives





Servo Drives

Our diligent drive team can repair an extensive range of drives, whether they are old, new or obsolete including Siemens OEM, Indramat, Bosch, Fanuc, Baumuller and many more.

Encoders

Whether you have a linear, absolute or incremental encoder, we can solve your problem regardless of the age, model or make of your unit.



Motors

Lektronix truly understands how Servo Motors interface with Machine Tool Servo Systems. We repair and supply a wide range of Motors including:

- AC Motors
- DC Motors
- Servo Motors
- Stepper Motors
- Slip Ring Motors
- Spindle Motors

Upgrade with Confidence

If a repair or replacement is not commercially viable based on the age of the equipment, Lektronix can provide on-site upgrades on current technical equipment. Learn more about Conversions on page 9.

General Electronics

Light guards, sensors, flame failure units, ultrasonic equipment, telecom, industrial standard modems and many more...



Process Control Instruments

All makes of instruments repaired and recalibrated. Temperature, pressure, flow, humidity level etc... are all fully tested.



Test Instrumentation / Calibration

Multimeters, oscilloscopes, function generators, meggers, tachometers and much more...





PCBs

Our experienced engineers have tried and tested methods to repair your PCB. We can reverse engineer your PCB and check the functionality of your

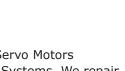
components. We repair PCBs that are single sided, double sided and multilayer. With the latest rework equipment we cater for through hole and surface mount technologies.



PSUs

We have the skills and experience to resolve your problem whether your unit is a switch mode, linear, regenerative, single output, multi-rail, uninterruptible or a phase sensitive power supply. Whether your item is old or new, we can load test via a dynamic loading system to guarantee your PSU is working.







Third Party Repair Service

Lektronix specialises in the repair of electronics, robotics and motors. We have invested over £1 million to ensure the workshops and testing facilities are equipped with the latest technology and experienced engineers to meet our customers needs.

Across our UK and Ireland facilities we have over 100 engineers including site engineers who can diagnose and repair on-site issues. All of our site engineers are covered by a Client Contractor National Safety Group accredited 'Passport to Safety'.

Trust Lektronix to repair your faulty equipment.

Lektronix Repair Process

Lektronix follows a rigorous and thorough repair procedure to ensure your equipment is repaired to a high standard and returned to you as soon as possible.

The repair procedure is as follows:

- **STEP 1** Collection of the item to be repaired from your premises.
- **STEP 2** Thorough cleaning of equipment to remove any possible contamination.
- **STEP 3** Diagnostic testing to locate defective components (the entire unit is checked even if the problem is identified during the early stages).
- **STEP 4** Circuit analysis on all electronic products to isolate marginal components.
- **STEP 5** Replacement of defective and marginal components with parts that meet or exceed original specifications.
- **STEP 6** Verification of total circuit board quality using state-of-the-art automated testing equipment.
- STEP 7 Packing and shipping of repaired equipment. Repaired equipment is protected by a
 FULL 12-month warranty covering the entire unit, not just the repaired components.

Repair Lead Times

Standard Repair: 10 working days*



Emergency Repair: Within 3 working days* *Subject to parts and availability

We aim to exceed the standard repair lead time. On average, standard repairs take 5-7 days from receipt of your order number.

Free Repair Collection and Evaluation Service

Lektronix offers a free repair collection service. We will pick up your faulty part from your work and deliver it back to you. We can even arrange same day collections!

Leave the hard work to us, so you can carry on with your work!



On-Site Repairs

Unsure what is wrong? Let one of our highly experienced on-site engineers diagnose the problem.

Made by anyone, repaired by us.

The Benefits of Repairing with Lektronix

Maximise Productivity

- Increase Mean Time Between Failure through repair quality and services of the entire unit
- Extend your machine life by servicing your obsolete units
- Improve equipment reliability
- Check and test service available

Improve Financial Performance

- Cost effective / Reduce operation costs
- Reduce downtime
- Standard fixed pricing
- Significant savings against manufacturer prices

Excellent Customer Service

- 12 Month Warranty on repairs
- Emergency service available
- On-Site fault diagnosis
- Resale and service exchange stock
- Full function testing
- Fast turnaround



Our workshops and engineers are highly skilled and equipped to deal with a broad range of products from PLCs, Robots and HMIs to AC and DC Servo Motors from all the leading manufacturers.



Robot Facility

Our purpose built Robot facility is equipped with a huge range of robotic controllers from all the leading manufacturers including: Kuka, Fanuc, ABB, Staubli and Motoman.





Custom Built Test Rigs

At Lektronix, we have a huge array of custom built test rigs to fully functionally test your equipment including CNCs, PLCs, Drives, Servo Drives, HMIs, PCBs and Motors from all the leading manufacturers including Siemens, Fanuc, Indramat, Kuka and many more...

Learn more about our Test Rigs on page 10.

Motor Department

Lektronix has a dedicated ever expanding Motor workshop. This workshop includes an in-house machinist so we can offer complete machining and motor repair service along with balancing, rewinds and re-banding.

Our specialists are here to get your motor up and running again, whatever the size, power or application as quickly as possible. At Lektronix, we provide electric repairs, maintenance and overhauls for all types of motor in a wide range of sectors and industries.

- Machine shop services
- Small Gearbox rebuilding and overhaul
- Rewinds
- Re-banding
- Pump repair
- AC & DC Motor
- Dynamic Balancing
- Test Equipment that enables alignment of feedback devices such as encoders and resolvers









Industry Solutions from Lektronix

Lektronix has the knowledge and expertise to work across a broad range of industries. We are able to provide industrial solutions through the right technical experience and superior customer support.



Lektronix Remanufacturing

Increase your productivity by remanufacturing your equipment. A Lektronix remanufactured product brings about the following benefits.

- ▶ Replacement of inoperative / aged parts with Original Equipment Manufacturer specified components
- Firmware upgraded to highest revision available
- Functional / load testing
- Unit fully cleaned and damaged case parts replaced
- Extend equipment life
- ► Improve Business Margins
- Increased equipment resale value
- Increased sustainability

Contact us today to see how we can help remanufacture your Allen-Bradley equipment.







Lektronix Conversion Services

Upgrade with Confidence

In today's highly sophisticated manufacturing facilities, automation and control systems play an integral role in mission-critical plant operations. As automation equipment becomes older and less reliable, it is likely to affect your productivity levels.

With conversion services from Lektronix, you can leverage our extensive automation experience and receive a complete upgrade solution including, hardware, software and start-up services.

Benefits of Conversion

- Faster processing
- Improved manufacturing quality ►
- Latest fully supported products
- Reduced unplanned downtime
- Energy efficiency \blacktriangleright
- Available spares ►
- Decreased long term costs
 - Increased confidence and functionality of your machine

Migrate to newer faster technology to improve productivity and achieve business goals

Drives

Convert your older Rockwell Automation® or Third Party Drives and any associated PLC communication to the latest Allen-Bradley® PowerFlex® family of Drives with minimal hassle.

Consider upgrading the following families of Drives:

B160	1333
1334	1336

1305



Implementing Your Conversion Project:

Consultation

Our proposal engineers work closely with you to create an accurate scope of supply to meet your needs.



A project leader is assigned to coordinate all project activities and be a primary contact for you during the conversion.

Engineering

Our specialist engineers use industry best practice techniques to convert your application and carry out functional tests prior to start-ups.

Start-up & Acceptance

After the conversion is complete, our engineers, working closely with your plant personnel, will perform start-up and commissioning to ensure operational compliance.

Third Party Conversions

Lektronix can convert your Third Party Drives, PLCs, HMIs and SCADA to the latest Rockwell Automation products. We can provide upgrades on the following brands:

ABB ►

►

Danfoss

Eurotherm

► GEC Control Techniques ► Telemecanique Honeywell

Indramat

- Modicon Omron
 - Siemens

Mitsubishi

- GE Fanuc
 - Texas
 - Toshiba

Square D

Our conversion services are virtually unmatched in the industry.

Contact us today for the full range of manufacturers we can convert.



Test Rig Facilities

Lektronix has the most comprehensive testing facilities in the industry. We are continuously developing new test rigs and even adapt and build new test rigs to meet the specific needs of our customer.

Siemens PLC Test Rigs

S7-300, S7-300, S7-400, All S5 ranges, Mobile Panels, 115U, 100U, 95U, 135U.





Modicon PLC Test Rigs

Modicon TSX, TSX Micro, 984, 984-Slot, 884, 584, 684, 484, Quantum.





Other Test Rigs

Deto-Lenze SCU Deto Boxes, Duplomatic, Fanuc, Alfa Laval, Indramat, Ishida, Wedeco and many more...





Kuka Robot Test Rigs

KRC2: KSD1-08, KSD1-16, KSD1-32, KSD1-48.
KRC1: PM6-600, PM1-600/61.
KRC32: RC 30/51c: PS30/13I, 3PS15/671.
KRC32: RC 30/52: PSC 15/45, PSC 4/20-2/8, PSC 2/8-2/8.





Siemens CNC Test Rigs

840D, 840Di, 810D, 840C, 802Di, 802D, 880, 805, System 3, System 8ME, System 8MC, 810 GA1, 810 GA3, Acromatic A2100.



Fanuc CNC Test Rigs

0, 3, 10, 11, 12, 15, 16, 18, 21, 21i and 31i Series.





Indramat & Siemens Drive Test Rigs

Indramat - TDM, TVM, DDS, HVE, HDS. Siemens - 611D, 611A, 6RA22, 610.





Other PLC Test Rigs

GEM 80 Series, Honeywell IPC 620, Toshiba Ex Series, Square D Syimax Series, Texas Instruments, Mitsubishi, GE Fanuc Series 5, 1, 6, 90-70, 90-30, Omron, Telemecanique TSX 17-2 and many more...





For a free quotation or for more information, please contact Lektronix:

Call +44 (0)1922 455555

Third Party Manufacturers

Lektronix repairs and sells over 7,000 different manufacturers' products. We can provide a solution for all your industrial automation requirements.

ABB Addison McKee Advantech AEG Alfa Laval Allen-Bradley Alstom Amada AMK APC Arbura Aros Electronics Asea Astec Atlas Copco Atos B&R Bachmann Baldor Balluff Barber Colman Barmag Electronic Battenfeld Baumüller Bautz BBC Beckhoff **Beijer Electronics** Berger Lahr Bizerba Bobst Electronic Bosch Brush **Buhler Bulgin Power Source Bystronic** Ceaelec Cincinnati Milacron Contraves **Control Techniques** Cosel Coutant Lambda Cutler-Hammer Danaher Motion Danfoss Datalogic Dell Delta Demag Digiplan DME Double D Duplomatic EEI Elau Elba Electro-Craft Elettronica Santerno ELO Emerson Emhart Glass

Engel Engelmann and Bukham Erskine ESA Elettronica Eurotherm Fagor Farnell Ferag Ferrocontrol Festo Fife Fluke Fuji GE Fanuc GEC Gefran **GEM 80** General Electric Gossen Gould Grundfos Haas Handtmann Hauni Hauser Heidelberg Heidenhain Henastler Hewlett Packard Hitachi Hoerbiger Honeywell Husky Hypertherm IMO Indramat Infranor IRT Ishida **ITT** Industries letter Johnson Controls Jumo Jungheinrich **KB** Electronics **KEB** Keba Keyence Kingshill Klockner-Moeller KME Kollmorgen Kone Koyo Kraussmaffei Krones KTK KTM Kuhnke Kuka

Lambda Lauer Leister Lenze Leroy Somer Leuze Electronic Liebherr Logic Logica Loma Engineering Lust Machine Vision Strobe Magnetek Mannesmann Rexroth Markem Marposs Mavilor Maxon Mettler Toledo MGV Microvitec Milltronics Minarik Corp Mitsubishi Modicon Moeller Mondial Electronic Moog Motan Motoman MTS Multivac Muratec NEC Nedap NFT Nemic-Lambda Nord Nordac Nordson Norwin Okuma Omron Osai Pacific Scientific Panasonic Parker Parvex Philips Phoenix Contact Pilz Plastomatic **PMA** Proface Protech Puls Quality Tools Red Lion **Reliance Electric REO Elektronik** Rexroth

Ropex Rosemount Rotork Saftronics SAIA Samsung Sanyo Sanyo Denki SattControl SBC Elettronica Scharmann Schenck Schleicher Schneider Electric Schroff Seidel SEM Sepro SEW Sharp Sick Siei Siemens Sigmatek Socapel Sonv Spectus Spirax Sarco Sprint Square D SSD Drives Star Stegmann Stober Systeme Lauer Tasc TCS Telemecanique Texas Instruments Toshiba Troian Veab Vero Electronics Vexta Vickers VIPA Visteon Warner Electric Watlow Wedeco AG Weidmuller Weir West Westinghouse Wittmann Wyse **Xycom** Yamabishi Yamato Yaskawa Yokogawa Yudo

For a full range of manufacturers visit www.lektronix.com or speak to our Customer Service team.

Worldwide Third Party Repair and Supply Service

Lektronix, a Rockwell Automation Business, is a worldwide repair and supply company with facilities all over the world. Wherever you are in the world, we can provide you with a solution to get you back up and running.



Contact your local branch today



Allen-Bradley and PowerFlex are trademarks of Rockwell Automation, Inc. All other trademarks and registered trademarks are property of their respective companies. Copyright © 2022 Rockwell Automation Limited. All Rights Reserved. Pitheld, Klin Farm, Milton Keynes, Buckinghamshire, MK11 3DR United Kingdom. VAT No. GB463475235. Company No. 00872110. Registered in England and Wales.

Publication GMSA-BR005D-EN-P - October 2022 Supersedes Publication - GMSA-BR005C-EN-P - Sept 2021



